



SUPPORTING THE FUTURE

QPS

**Nuclear - Petrochemical - Utilities - Pharmaceutical - Offshore -
Process Oil & Gas - Power Generation -
Construction - Tunneling - Renewables**

Quality Pipe Supports (QPS) Ltd

T: +44 (0)1686 629898 / E: enquiries@qps.co.uk / W: www.qps.co.uk

INTRODUCTION

Established in 1991, Quality Pipe Supports (QPS) Ltd is recognised as one of the market leaders in the manufacture of complete Pipe Support Systems in the world today. Based in Newtown, Mid Wales, the company has a reputation for having a reliable, responsive attitude when dealing with an enviable global client base across a range of industries. From our purpose built premises in Powys, we have the facilities, skills and determination to succeed and grow in an ever demanding world. This is underlined by the unmistakable quality and commitment shown to all our customers. Our market sectors include Nuclear, Petrochemical, Utilities, Pharmaceutical, Offshore, Process Oil & Gas, Power Generation, Construction Tunnelling and Renewables throughout the UK, Europe and export Worldwide.



MANUFACTURING CAPABILITY

Our workshop and production facility is extensively well equipped with a wide range of modern equipment, covering fabrication, test and inspection. With all our manufacturing taking place under one roof, we are able to achieve the very best lead times efficiently and effectively. Our strengths include an adaptable, flexible approach which allows us to consistently meet every aspect of our clients' quality needs to keep in line with the project programme.



FACILITIES

Our workshop and production facility is well equipped for the manufacture of all pipe support systems and related products, complete with in house inspection and testing. We have expanded to include a large stainless steel clean room, which allows us to minimize as far as possible any carbon contamination, and our welders are now coded to the new standard BS EN IS 9606-1 2013 up to and including super duplex allowing us to achieve fast turnaround with short lead times in all materials including multi-coat paint systems, galvanising etc.



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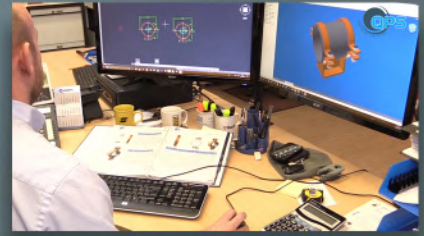


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ENGINEERING DESIGN AND SOLUTIONS

QPS has an experienced and knowledgeable engineering design team to assist and support clients wherever possible. Our office staff are able to collaborate with our customers to achieve innovative and practical solutions for novel or bespoke applications. We believe our greatest resource is our responsive adaptable philosophy, along with a resourceful and innovative approach to finding a practical solution to project needs. Isometric take-offs, stress analysis, pipeline design are useful options regularly called upon by our clients.



QUALITY

Our fully documented Quality Management System is accredited to BS EN ISO 9001. This ensures the stringent quality requirements demanded by our clients are met and adhered to in all sectors of our work each and every time. We maintain full traceability of materials and consumables, with full certification and records of manufacturing, providing document packages for projects on demand. Key skills are constantly monitored and maintained for our coded welders, NDT Inspection along with qualified in-house welding and painting inspectors.



PLANT SURVEY AND INSPECTION

Extensive knowledge of the industry allows QPS to provide 'on site' support to clients and customers for installation, inspection and operation of the complete range of equipment that we supply. This covers Spring Hanger survey reporting, refurbishment and reverse engineering to provide 'like for like' replacements of competitor supports and hardware.



CLIENT SUPPORT

QPS products are manufactured to precise specifications, enabling us to maintain and develop close relationships with our clients and customers. Concise and effective communication is vital to our success, and allows us to prioritise schedules, provide production updates and reliably meet deadlines. We pride ourselves on listening to our customers' needs and keeping them fully informed at all times from order receipt through to despatch of equipment and delivery.



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PRODUCT RANGE

QPS specialises in the design and manufacture of pipe support systems. All products are manufactured, and despatched from our Powys base.

- **Variable and Constant Effort Spring Hangers** are central to the company's success. These precise assemblies allow pipe work that is affected by thermal movement and loading, to move in a controlled manner.
- **Ancillary Equipment** plays a prominent role in our business. Comprising of components such as pipe clips, 'U' bolts, beam clamps, roller supports etc.
- **Fabricated Pipe Supports** that can either be clamped or welded to pipe work and can be manufactured for specific client applications.
- **Insulation Equipment** can be supplied to suit a large range of temperatures, from cryogenic to high temperature pipework, as well as for a range of varying load capacities. Insulation material includes Phenolic Foam, HDPU Foam, Hardwood and Qplas (Glass Reinforced Composite).
- **Secondary Steelwork** again remains a key facet of the business and offers our clients complete control throughout project work.
- **Dynamic Supports** include rigid struts, sway braces and shock arrestors. These are used to protect pipework from shock loading.
- **Walkways and Platforms** also form an integral part of the overall blend of the business and give our clients the peace of mind that QPS can manage many aspects of the project requirements.
- **Isolation Equipment** is used to offer a reduction in noise and vibration, whilst also preventing bi-metallic corrosion.

STANDARDS

Our standard supports are designed and manufactured in accordance with a number of international standards, including:-

BSEN 13480-3

MSS.SP-58

MSS.SP-69

ASME B31.1

ASME BPVC Code Section 3

RCC-M

Accreditations:

Quality Management System to ISO 9001:2015

Environmental Management System to ISO 14001:2015

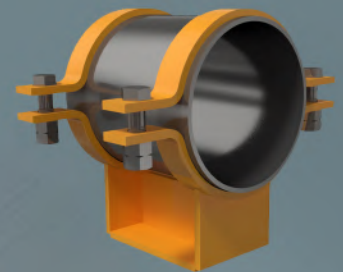
Occupational Health & Safety Management System to OHSAS 18001:2007

Welding Qualifications dual certified to 287-1-2011 to BS EN ISO 9606-1:2013

Inspection certified to PCN level 2 DPI, PCN level 2 NPI and welding inspection PCN level 2

CE Certification to BS EN 1090-1:2009+A1:2011 ASME B31.3

ICATS paint applicator



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